

AT WELDING OF DWG. #S3-210000-00-2

2. ALL DIMENSIONS IN [] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY			
PARTS LIST							
<div>UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES</div> <div>TOLERANCES</div> <div>DECIMALSANGULAR</div> <div>.X - .1 [2.5] - 0°30'</div> <div>.XX - .01 [0.25]</div> <div>.XXX - .005 [0.13]</div> <div>SURFACE ROUGHNESS 125</div> <div>REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.</div> <div>SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1</div> <div>DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5</div> <div>DO NOT SCALE DRAWING</div>		LOG NUMBER			THIS DRAWING IS THE PROPERTY OF		
		S3310001-00		<div><div>ARGONNE NATIONAL LABORATORY</div><div>UNIVERSITY OF CHICAGO</div></div>			
		DRAWN BY	DATE	CHIEF DESIGN ENGINEER	DATE	TITLE ADVANCED PHOTON SOURCE S3-30 I.D. SAFETY SHUTTER COLLIMATOR CHAMBER WELDMENT BOTTOM LEG	
		MUSCIA	8/18/98	D. SHU	11/1/98		
		CHECKED BY	DATE	GP LEADER	DATE		
J. CHANG	10/29/98	S.M. KUZAY	11/10/98				
DESIGNER	DATE	PROJECT MGR.	DATE				
CHANG/MUSCIA	8/18/98						
RESPONSIBLE ENGINEER	DATE	APPROVED/RELEASED	DATE				
J. CHANG	10/29/98						
MATERIAL		SCALE		SIZE	DRAWING NUMBER		
304 STAINLESS STEEL		1:1		B	S3-310001-00		
		SHEET 1 of 1					